

IWA TG on Benchmarking of Control Strategies for WWTPs

Industrial benefits of a benchmark system

10 September 2008
Vienna, Austria

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Outline

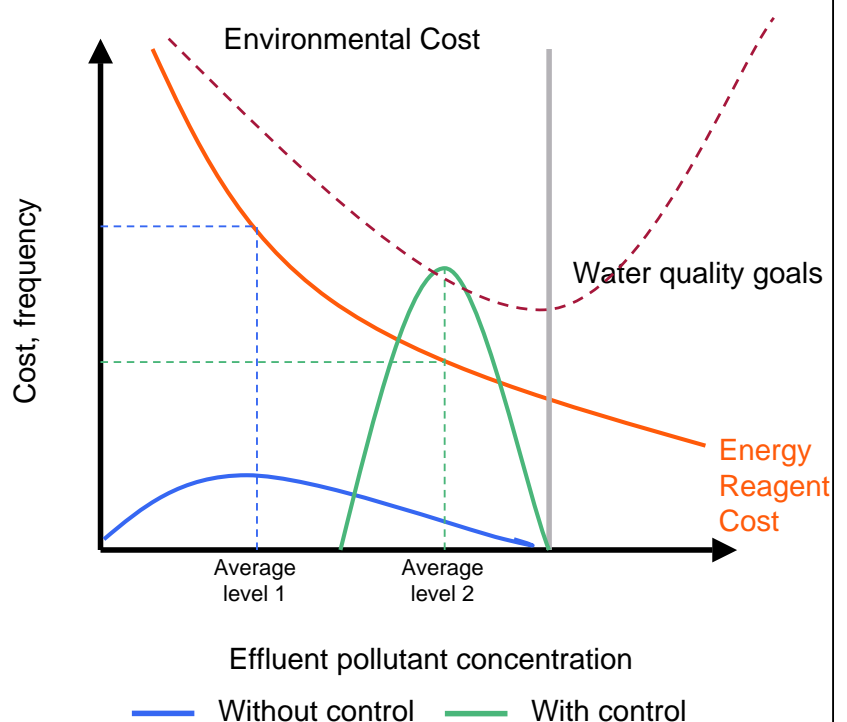
- Context
- Industrial key issues
- The industrial benefit of BSM1
- Conclusion

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Context

- "The best plant is not the plant with the best outlet water quality".
- If you don't have the control of our plant, you take safety margin and produce water better than you should.



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- **Industrial key issues**
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Industrial Key Issues

- Develop control strategies allow us to
 - Reach water quality goals on time without over or under performance
 - Minimize cost (reagent and energy) to reach these goals

- **But, how to validate the efficiency of control strategies ?**

Industrial Key Issues

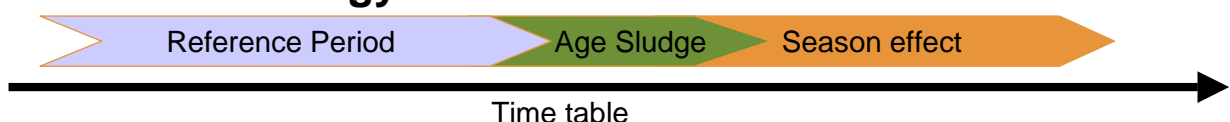
- Use experimental validation of control strategies.
 - Full scale plant or pilot ?
 - How long does it take ?
 - What is the sensitivity and reputability of the test ?
 - Confidence interval ?

Industrial Key Issues

- Use experimental validation of control strategies.
 - Full scale plant or pilot ?
 - **How long does it take ?**
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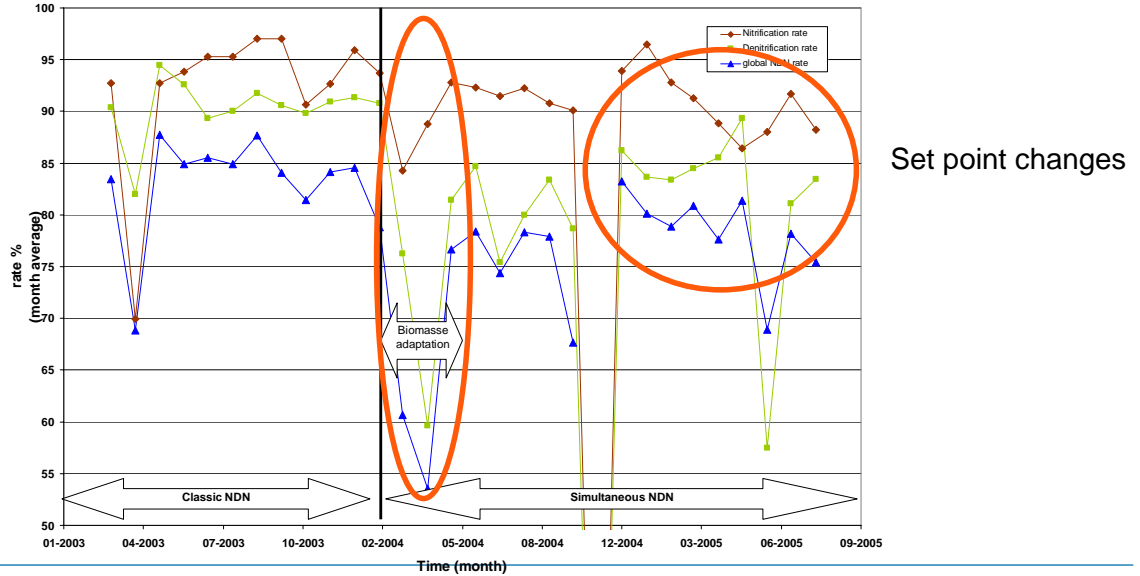
Industrial Key Issues

- How long does it take for activated sludge control strategy ?
 - Biological processes : need to wait 3 sludge age to reach steady state (2/3 months)
 - Impact of temperature, season effect (so one year of test).
 - It difficult to have simultaneously 2 plants or tread with exactly the same influent to get reference.
 - Find the best set points for the control law...
- **So you need about 2 years of test to validate the control strategy !**



Industrial Key Issues

- Example of time needed to reach steady state, outlet water quality



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Industrial Key Issues

- 2 years of test mean risk for the results ?
 - Evolution of the raw water (new connection on sewer network)
 - Change, maintenance of the utilities on the plant
 - Obtain high amount of data during this period.
 - Flow, pollutant concentration for each flow...for mass balance
 - What is the effect of your interaction with the operator ?
 - Interference in operating procedure due to the test. Trouble for the reference periode

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Industrial benefits of a benchmark system

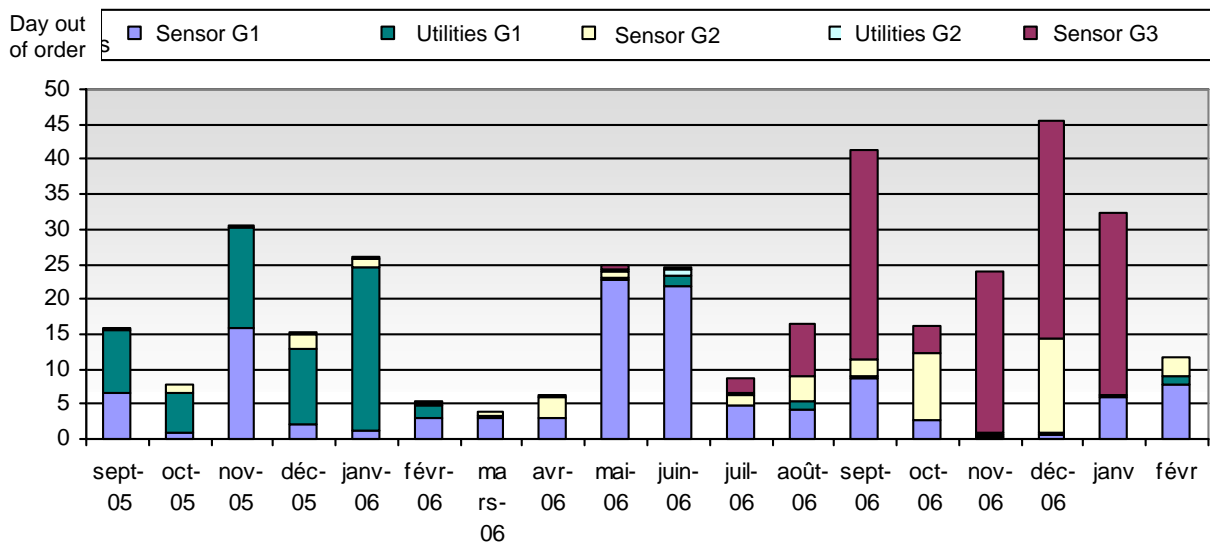
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Industrial Key Issues

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Industrial Key Issues

- Example : cumulative time stop for online measurement

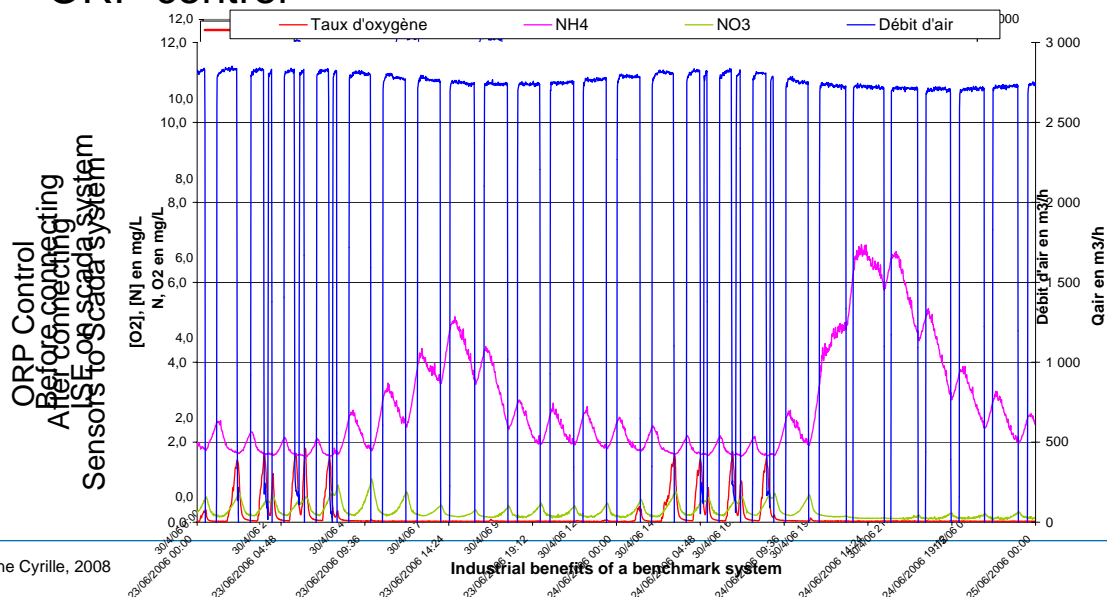


Industrial Key Issues

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 - Evolution of the raw water (new connection on sewer network)
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Industrial Key Issues

- Example : Changes induce by ISE probe on the on site ORP control



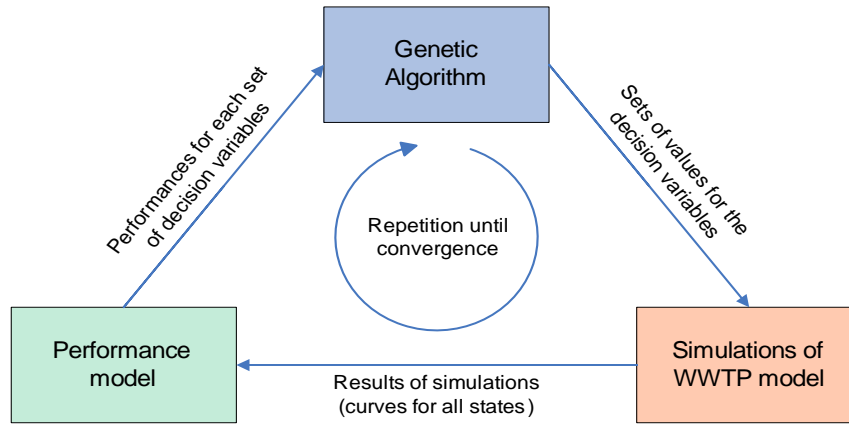
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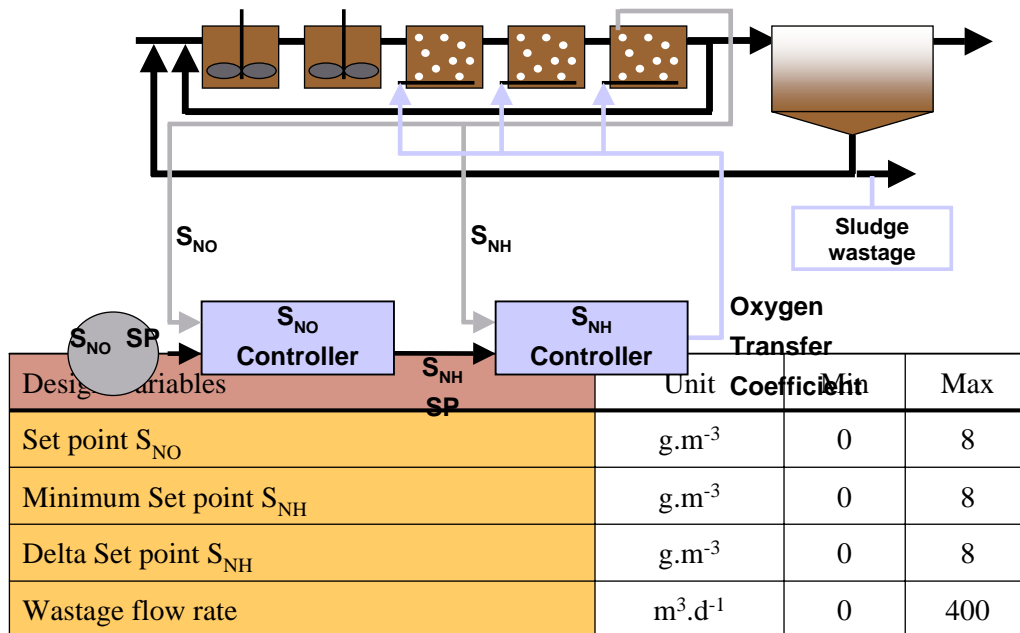
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Use BSM1 to compare and optimize control strategies (B. BERAUD PhD student)

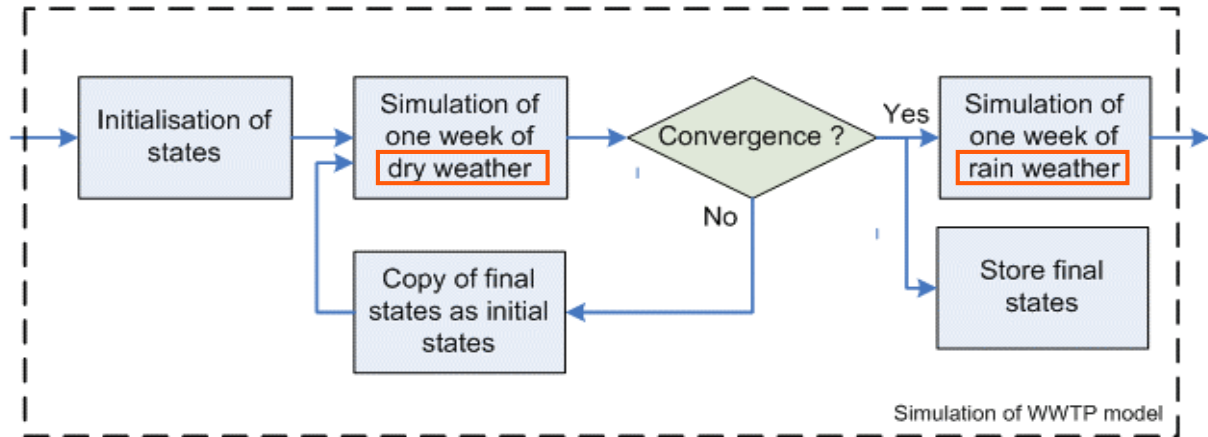


Control law for simultaneous N/DN



Methodology for quick simulation

Enhanced simulation procedure for quick simulations with BSM input file:



Long term performances

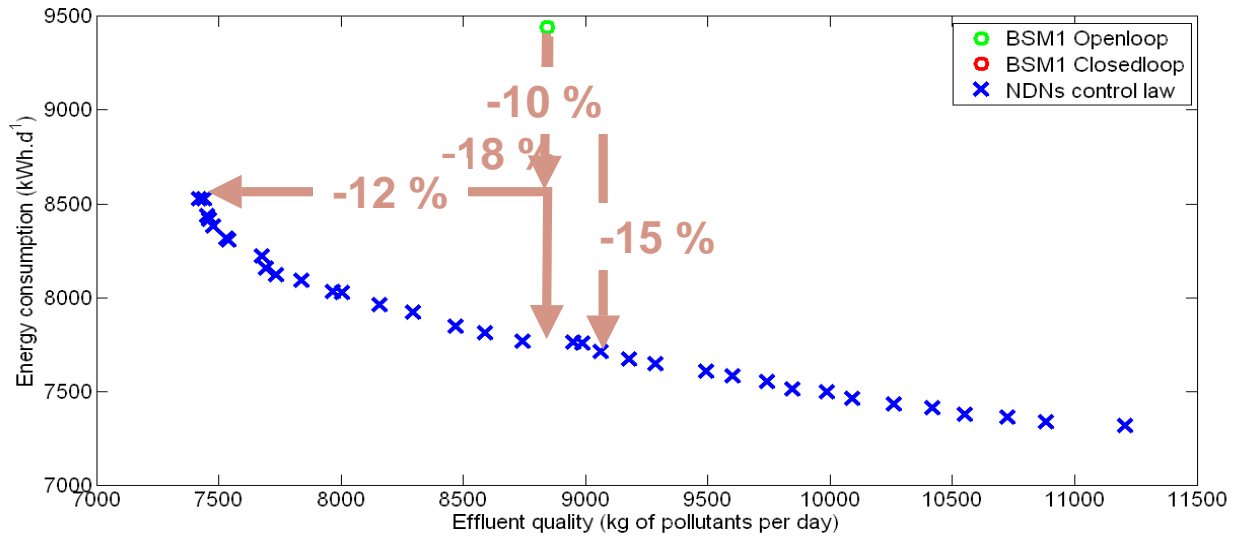
Goal:

- Assess the robustness of the settings issued from the optimization

Methodology:

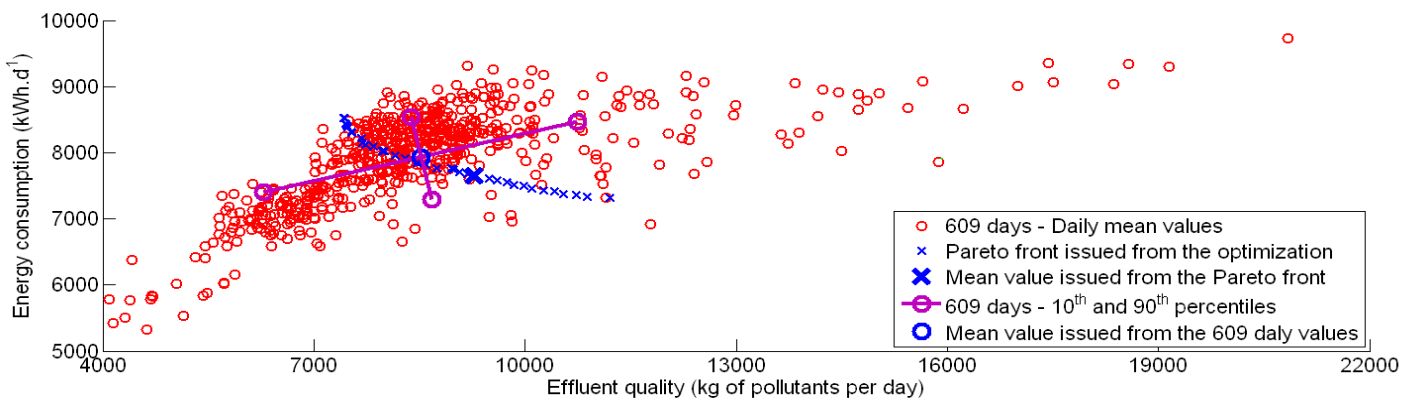
- Simulation of 609 days (**BSM1_LT**)
- Computation of daily performances
- Principal component analysis (**PCA**)

Results of the methodology



Results of the methodology

Long term performances of one solution:



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Conclusion

- It really difficult to obtain validation of control strategies on full scale plant
 - Longer, risky...
 - But it's necessary...

- Industrial Benefit of BSM1
 - Reduce time to develop
 - Preliminary selection of the best solution for full scale plant tests
 - Evaluation of robustness for the different solutions
 - So reduction of cost development, and improvement of the efficiency

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THANK YOU

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